Supplied by Chicago Glue & Machine (800) 419-4583



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SAFETY DATA SHEET

Evolution PWL2043

| Version 1.0 | Revision Date 02/27/2020 |
|-------------|--------------------------|
| | |

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

| Product name | : | Evolution PWL2043 |
|--------------|---|-------------------|
| Product code | : | 10000005305 |

Manufacturer or supplier's details

| Company | : | H.B. Fuller Company |
|-----------|---|---|
| Address | : | 1200 Willow Lake Boulevard Vadnais Heights, MN 55110 |
| Telephone | : | 1-888-423-8553 |

Medical Emergency Phone Number (24 Hours): 1-888-853-1758

Transport Emergency Phone Number (CHEMTREC): 1-800-424-9300

Recommended use of the chemical and restrictions on use

| Recommended use | : | Water based adhesive |
|---------------------|---|--------------------------|
| Restrictions on use | : | For industrial use only. |

SECTION 2. HAZARDS IDENTIFICATION

Emergency Overview

| Appearance | liquid |
|------------|----------------|
| Color | white |
| Odor | characteristic |

GHS Classification

| Skin irritation Eye irritation | : Category 2 : Category 2A |
|-----------------------------------|-------------------------------|
| GHS label elements | |
| Hazard pictograms | |
| Signal Word | : Warning |
| Hazard Statementa | |

Hazard Statements:

H315 Causes skin irritation. H319 Causes serious eye irritation.

Precautionary Statements:

Prevention: P264 Wash skin thoroughly after handling. P280 Wear protective gloves/ eye protection/ face protection.

Response: P302 + P352 IF ON SKIN: Wash with plenty of soap and water. P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P332 + P313 If skin irritation occurs: Get medical advice/ attention. P337 + P313 If eye irritation persists: Get medical advice/ attention. P362 Take off contaminated



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clothing and wash before reuse.

Potential Health Effects

Carcinogenicity:

| IARC | No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC. |
|------|--|
| OSHA | No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens. |
| NTP | No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP. |

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous ingredients

| Chemical name | CAS-No. | Concentration [%] |
|--|-----------|-------------------|
| sodium hydroxide | 1310-73-2 | 1 - 5 |
| Actual concentration is withheld as a trade secret | | |

SECTION 4. FIRST AID MEASURES

| General advice | : Show this material safety data sheet to the doctor in attendance. |
|-------------------------|--|
| If inhaled | : Move to fresh air. If symptoms persist, call a physician. |
| In case of skin contact | : Wash off with soap and water. |
| In case of eye contact | : Flush eyes with water at least 15 minutes. Get medical attention if eye irritation develops or persists. |
| If swallowed | : Do not induce vomiting. Seek medical attention if symptoms develop. Provide medical care provider with this SDS. |

SECTION 5. FIRE-FIGHTING MEASURES

| Suitable extinguishing media | Use ext | nbustible. inguishing measures that are appropriate to local tances and the surrounding environment. |
|---------------------------------------|----------|--|
| Unsuitable extinguishing media | none | |
| Specific hazards during fire fighting | Cool clo | osed containers exposed to fire with water spray. |



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| Specific extinguishing methods | : |
| Further information | This product is an aqueous mixture that will not burn. Dried product film will burn in a fire. |

SECTION 6. ACCIDENTAL RELEASE MEASURES

| Personal precautions, protective equipment and emergency procedures Environmental precautions | efer to protective measures listed in sections 7 and 8. | |
|--|---|------|
| | : No special environmental precautions required. Prevent product from entering drains. | |
| Methods and materials for containment and cleaning up | : Soak up with inert absorbent material (e.g. sand, silica acid binder, universal binder, sawdust). | gel, |

SECTION 7. HANDLING AND STORAGE

| Advice on safe handling | : No special precautions are needed in handling this material. |
|-----------------------------|---|
| Conditions for safe storage | : Keep container closed when not in use. Keep in a dry, cool place. |
| Materials to avoid | : Do not freeze. No special restrictions on storage with other products. |
| Storage temperature | : >= 40 °F |

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

| Components | CAS-No. | Value type (Form of exposure) | Control parameters / Permissible concentration | Basis |
|------------------|-----------|-------------------------------------|---|----------|
| sodium hydroxide | 1310-73-2 | С | 2 mg/m3 | ACGIH |
| | | TWA | 2 mg/m3 | OSHA Z-1 |
| | | С | 2 mg/m3 | OSHA P0 |
| | | С | 2 mg/m3 | CAL PEL |

Personal protective equipment

Respiratory protection : No personal respiratory protective equipment normally required. In case of insufficient ventilation, wear suitable respiratory equipment.



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| Hand protection Material Remarks | Nitrile rubberFor prolonged or repeated contact use protective gloves. |
| Eye protection | : Safety glasses |
| Protective measures | : No special protective equipment required. |

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

| Appearance Color Odor Odor Threshold | : liquid : white : characteristic : No data available |
|---|--|
| рН | : 8.5 - 8.9 |
| Melting point/freezing point | : 32 °F |
| Boiling point/boiling range | : 212 °F |
| Evaporation rate Flammability (solid, gas) | : is not determined : Not classified as a flammability hazard |
| Upper explosion limit | : Upper flammability limit is not determined |
| Lower explosion limit | : Lower flammability limit is not determined |
| Relative vapor density | : is not determined |
| Density Solubility(ies) | : 8.2 - 8.8 lb/gal |
| Water solubility | : dispersible |
| Partition coefficient: n- octanol/water | : No data available |
| Autoignition temperature | : is not determined |
| Viscosity Viscosity, dynamic | : 30,000 - 35,000 cP |

SECTION 10. STABILITY AND REACTIVITY

| Chemical stability | : The product is chemically stable. |
|---------------------------------------|--|
| Possibility of hazardous reactions | : Hazardous polymerization does not occur. |
| Hazardous decomposition products | : Stable under normal conditions. |



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SECTION 11. TOXICOLOGICAL INFORMATION

| Acute toxicity | | | |
|--|---|---|--|
| Product: | | | |
| Acute dermal toxicity | : | Acute toxicity estimate : > 5,000 mg/kg Method: Calculation method | |
| Components: | | | |
| sodium hydroxide: Acute dermal toxicity | : | LD50 Dermal Rabbit: 1,350 mg/kg | |
| Skin corrosion/irritation | | | |
| No data available | | | |
| Serious eye damage/eye irritation | 1 | | |
| No data available | | | |
| Respiratory or skin sensitization | | | |
| No data available | | | |
| Germ cell mutagenicity | | | |
| No data available | | | |
| Carcinogenicity | | | |
| No data available | | | |
| Reproductive toxicity | | | |
| No data available | | | |
| STOT-single exposure | | | |
| No data available | | | |
| STOT-repeated exposure | | | |
| No data available | | | |
| Aspiration toxicity | | | |
| No data available | | | |
| | | | |

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

<u>Components:</u> sodium hydroxide :

Toxicity to fish

: LC50 (Oncorhynchus mykiss (rainbow trout)): 45.4 mg/l Exposure time: 96 h Test Method: static test



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Persistence and degradability

No data available Bioaccumulative potential

Mobility in soil

No data available

Other adverse effects

No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

| Waste from residues | To the best of our knowledge, this product does not meet the definition of hazardous waste under the U.S. EPA Hazardous Waste Regulations 40 CFR 261. Solidify and dispose of in an approved landfill. Consult state, local or provincial authorities for more restrictive requirements. The hazard and precautionary statements displayed on the label also apply to any residues left in the container. |
|---------------------|--|
|---------------------|--|

SECTION 14. TRANSPORT INFORMATION

Special precautions for user

Not applicable

Domestic regulation

49 CFR

Not regulated as a dangerous good

International Regulations

UNRTDG

Not regulated as a dangerous good

IATA-DGR Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

SECTION 15. REGULATORY INFORMATION



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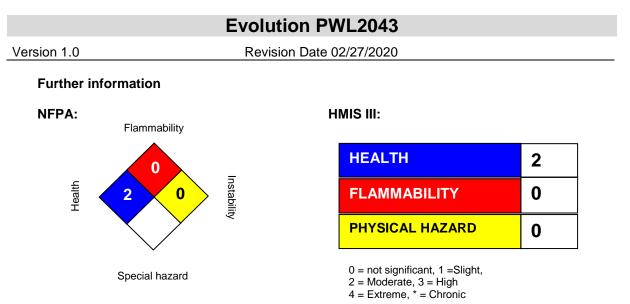
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|--|---|--|
| SARA 311/312 Hazards | : Skin corrosion or irritation Serious eye damage or eye irritation | |
| SARA 302 | : This material does not contain any components with a section 302 EHS TPQ. | |
| SARA 313 | : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313. | |
| Clean Air Act | | |
| This product does not conta Air Act Section 112 (40 CFF | ain any hazardous air pollutants (HAP), as defined by the U.S. Clean R 61). | |
| US State Regulations | | |
| California Prop 65 | Please contact Supplier for more information. | |
| The ingredients of this produc | t are reported in the following inventories: | |

TSCAAll substances listed as active on the TSCA inventoryAICSOn the inventory, or in compliance with the inventoryInventories LegendTSCA (USA), DSL (Canada), REACH(Europe), AICS (Australia), NZIoC(New Zealand), ENCS (Japan), KECI (Korea), PICCS (Philippines), IECSC (China), TWINV(Taiwan)

SECTION 16. OTHER INFORMATION

Prepared by: Global Regulatory Department - phone: 1-651-236-5842 - email: msds.request@hbfuller.com





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