



**ASI**  
Adhesive Systems, Inc.  
**SAFETY DATA SHEET**

## 1. PRODUCT AND COMPANY IDENTIFICATION

Adhesive Systems, Inc.  
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**PRODUCT DESCRIPTION: RP SERIES, SI SERIES, FS SERIES, HT SERIES, MG SERIES**

**GENERAL USE: ADHESIVE USED IN ASSEMBLY FOR BONDING.**

**SYNONYMS: SUPER GLUE, INSTANT ADHESIVE**

## 2. HAZARDS IDENTIFICATION

### GHS CLASSIFICATIONS

#### Health:

Eye Irritation, Category 2A  
Skin Irritation, Category 2  
Target Organ Toxicity (Single exposure), Category 3  
Skin Sensitization, Category 1

#### Physical:

Flammable Liquids, Category 4

### GHS LABEL ELEMENTS



GHS07

Exclamation  
mark

**SIGNAL WORD: WARNING**

### HAZARD STATEMENTS

H315: Causes skin irritation.  
H319: Causes serious eye irritation.  
H317: May cause an allergic skin reaction.  
H335: May cause respiratory irritation.  
H227: Combustible liquid.

### PRECAUTIONARY STATEMENT(S)

#### Prevention:

P264: Wash skin and hands thoroughly after handling.  
P280: Wear protective gloves/protective clothing/eye protection/face protection.  
P261: Avoid breathing dust/fume/gas/mist/vapours/spray.  
P271: Use only outdoors or in a well-ventilated area.  
P210: Keep away from heat/sparks/open flames/hot surfaces. – No smoking.

### PRECAUTIONARY PHRASES:

**Cyanoacrylate. Danger. Bonds skin and eyes in seconds. Keep out of reach of children.**

### Response:

P370: In case of fire: Use dry chemical, foam or carbon dioxide to extinguish.  
P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P337+P313: If eye irritation persists: Get medical advice/attention.  
P313: Get medical advice/attention.  
P302+P352: IF ON SKIN: Wash with plenty of soap and water.  
P333+P313: If skin irritation or rash occurs: Get medical advice/attention.  
P362: Take off contaminated clothing and wash before reuse.  
P304+P340: IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing.  
P312: Call a POISON CENTER or doctor/physician if you feel unwell.

### Risk:

R36/37/38: Irritating to eyes, respiratory system and skin.

### Safety Phrases:

S2: Keep out of reach of children.  
S23: Do not breathe vapor/mist/fumes.  
S24/25: Avoid contact with skin and eyes.  
S26: In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

### Storage:

P403+P233: Store in a well-ventilated place. Keep container tightly closed.  
P403+P235: Store in a well-ventilated place. Keep cool.  
P405: Store locked up.

### Disposal:

7944L5O1: Dispose of in a manner consistent with federal, state, and local regulations.

**HMIS RATING: HEALTH 2      FLAMMABILITY 2      PHYSICAL HAZARD 1**

### Other hazards:

PBT: This product is not identified as a PBT/vPvB substance.

## 3. COMPOSITION / INFORMATION ON INGREDIENTS

Chemical Name	Wt.%	CAS
ETHYL-2-CYANO ACRYLATE	80 - 100	7085-85-0
Polymethyl methacrylate	10 - 20	9011-14-7

## 4. FIRST AID MEASURES

**EYES:** Immediately flush eyes with plenty of water for at least 15 minutes. Get immediate medical attention.

**SKIN:** Wash with soap and water. Peel or roll skin apart.

**INGESTION:** Peel or roll skin apart. Adhesive becomes solid in contact with saliva and may adhere to inside of mouth. Saliva will lift adhesive in 1-2 days. Avoid swallowing solid adhesive after detachment. Not a toxic product.

**INHALATION:** Remove to fresh air. Prolonged or repeated elevated exposure may cause allergic reactions with asthma-like symptoms in sensitive individuals.

### SIGNS AND SYMPTOMS OF OVEREXPOSURE

**EYES:** Causes serious eye irritation. Will bond eyelids. Will cause excessive tearing.

**SKIN:** Bonds skin in seconds. May cause skin irritation. May cause sensitization by skin contact. Cyanoacrylates generate heat on polymerization, so very large amounts will burn the skin.

**INGESTION:** Adhesive becomes solid in contact with saliva and may adhere to inside of mouth. Saliva will lift adhesive in 1-2 days. Not a toxic product.

**INHALATION:** Prolonged or excessive inhalation may cause respiratory tract irritation.

**ACUTE TOXICITY:** Avoid exposure to vapor concentration in confined areas.

**CHRONIC EFFECTS:** Frequent or prolonged contact may irritate the skin and cause a skin rash (dermatitis).

## 5. FIRE FIGHTING MEASURES

**FLAMMABLE CLASS:** GHS Flammable liquid, Category 4

**GENERAL HAZARD:** Combustible liquid and vapor. Product polymerized to solid by water.

**EXTINGUISHING MEDIA:** Use dry chemical extinguisher or flush with large amounts of water.

**FIRE FIGHTING EQUIPMENT:** As in any fire, wear self-contained breathing apparatus pressure-demand, (MSHA/NIOSH approved or equivalent) and full protective gear.

**HAZARDOUS DECOMPOSITION PRODUCTS:** Combustible by-products of carbon monoxide/dioxide.

## 6. ACCIDENTAL RELEASE MEASURES

**SMALL SPILL:** Polymerize with water. Solid material may be scraped from surface.

**LARGE SPILL:** Polymerize with water. Increase ventilation to area. Solid material may be scraped from surface.

### ENVIRONMENTAL PRECAUTIONS

**WATER SPILL:** None known.

## 7. HANDLING AND STORAGE

**GENERAL PROCEDURES:** Use with adequate ventilation. Avoid contact with eyes, skin and clothing.

**HANDLING:** Avoid breathing (dust, vapor, mist, gas). Avoid contact with skin, eyes and clothing. Keep container closed when not in use.

**STORAGE:** Store in a cool place in original container and protect from sunlight. Keep away from sources of ignition.

**STORAGE TEMPERATURE:** Ideal storage: 41-50F (5-10C)

**SHELF LIFE:** One year from date of shipment.

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

### EXPOSURE GUIDELINES

OSHA HAZARDOUS COMPONENTS (29 CFR1910.1200)					
		EXPOSURE LIMITS			
		OSHA PEL		ACGIH TLV	
Chemical Name		ppm	mg/m <sup>3</sup>	ppm	mg/m <sup>3</sup>
ETHYL-2-CYANO ACRYLATE	TWA	N/A	N/A	0.2	1.0

**ENGINEERING CONTROLS:** Use only in a well ventilated area. Local exhaust ventilation may be necessary to control any air contaminants to within their TLVs during the use of this product.

### PERSONAL PROTECTIVE EQUIPMENT

**EYES AND FACE:** For normal conditions, wear safety glasses. Where there is reasonable probability of liquid contact, wear splash-proof goggles.

**SKIN:** Use Nitrile gloves and aprons to prevent contact. Do not use PVC, Nylon or Cotton materials.

**RESPIRATORY:** Use only in a well-ventilated area. In case of insufficient ventilation, wear suitable respiratory equipment. Recommended: Full-face NIOSH-approved respirator with organic vapor cartridge.

**WORK HYGIENIC PRACTICES:** Avoid direct contact and breathing vapor. Use with adequate ventilation. Wash hands with soap and water after use.

**OTHER USE PRECAUTIONS:** Facilities storing or utilizing this material should be equipped with an eyewash facility and a safety shower.

## **9. PHYSICAL AND CHEMICAL PROPERTIES**

**PHYSICAL STATE:** Liquid

**ODOR:** Characteristic odor, intensely irritating.

**ODOR THRESHOLD:** Odor Threshold = 1 ppm

**APPEARANCE:** Clear, opaque, slight

**pH:** Not Applicable.

**PERCENT VOLATILE:** Not Available

**FLASHPOINT AND METHOD:** 80°C (176°F) to 93.4°C (200°F) TAG CC

**FLAMMABLE LIMITS:** Not Available

**AUTOIGNITION TEMPERATURE:** 485°C (905°F)

**VAPOR PRESSURE:** < 0.2 mm Hg

**VAPOR DENSITY:** Not Available

**BOILING POINT:** > 149°C (300°F)

**FREEZING POINT:** Not Available

**MELTING POINT:** Not Determined

**THERMAL DECOMPOSITION:** Not Available

**SOLUBILITY IN WATER:** Insoluble

**EVAPORATION RATE:** Not Established

**DENSITY:** Not Available

**SPECIFIC GRAVITY:** 1.07 g/mL at 25°C

**MOLECULAR WEIGHT:** Not Available

**(VOC):** < 20.000 g/L Per SCAQMD Method 316B.

## **10. STABILITY AND REACTIVITY**

**STABLE:** Yes

**HAZARDOUS POLYMERIZATION:** No

**CONDITIONS TO AVOID:** Avoid temperatures above 176°F (80°C), moisture and alkalines.

**POSSIBILITY OF HAZARDOUS REACTIONS:** Possible polymerization reaction in the presence of water, amines, alkalis and alcohols.

**HAZARDOUS DECOMPOSITION PRODUCTS:** Carbon Dioxide, Carbon Monoxide and other toxic or irritating compounds may form when heated to decomposition. Oxides of nitrogen and probably hydrogen cyanide are also possible.

**INCOMPATIBLE MATERIALS:** Polymerized by water, alcohol, amines, alkaline materials.

**COMMENTS:** REACTIVITY: Rapid exothermic polymerization will occur in the presence of water, amines, alkalis and alcohols.

## 11. TOXICOLOGICAL INFORMATION

### ACUTE

Chemical Name	ORAL LD <sub>50</sub> (rat)	DERMAL LD <sub>50</sub> (rabbit)
ETHYL-2-CYANO ACRYLATE	> 5000 mg/kg	> 2000 mg/kg

**DERMAL LD<sub>50</sub>:** > 2000 mg/kg

**Notes:** (Estimated)

**ORAL LD<sub>50</sub>:** > 5000 mg/kg

**Notes:** (Estimated)

**INHALATION LC<sub>50</sub>:** Vapors may be irritating. Recommended TWA 0.2ppm.

**EYE EFFECTS:** Bonds skin and eyes in seconds. Eye irritant.

**SKIN EFFECTS:** Irritating to skin. May cause allergic skin reaction with prolonged contact.

### CARCINOGENICITY

**IARC:** None known.

**NTP:** None known.

**OSHA:** None known.

**SENSITIZATION:** Possible skin sensitizer.

### TARGET ORGANS:

<u>Ingredient</u>	Health Effect/ Target Organ
Ethyl cyanoacrylate	Irritant, Allergen/ Respiratory, Skin

## 12. ECOLOGICAL INFORMATION

**GENERAL COMMENTS:** None known.

**Ecotoxicity:** no data available

**Persistence and degradability:** Biodegradable

**Bioaccumulative potential:** No bioaccumulative potential

**Mobility:** Readily absorb into soil

**Other adverse effects:** negligible ecotoxicity

## 13. DISPOSAL CONSIDERATIONS

**DISPOSAL METHOD:** Dispose of in a manner consistent with federal, state, and local regulations.

#### 14. TRANSPORT INFORMATION

##### DOT (DEPARTMENT OF TRANSPORTATION)

PROPER SHIPPING NAME: Not restricted

##### ROAD AND RAIL (ADR/RID)

PROPER SHIPPING NAME: Not restricted

##### AIR (ICAO/IATA)

SHIPPING NAME: Not regulated (less than 500 mL). AVIATION REGULATED LIQUID, N.O.S. (ETHYL CYANOACRYLATE), UN3334, 9.

##### VESSEL (IMO/MDG)

SHIPPING NAME: Not restricted

##### CANADA TRANSPORT OF DANGEROUS GOODS

SHIPPING NAME: Not restricted

#### 15. REGULATORY INFORMATION

##### UNITED STATES

##### SARA TITLE III (SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT)

311/312 HAZARD CATEGORIES: Immediate Health, Delayed Health, Fire, Reactive.

313 REPORTABLE INGREDIENTS: None above reporting de minimus.

##### 302/304 EMERGENCY PLANNING

EMERGENCY PLAN: None above reporting de minimus.

##### TSCA (TOXIC SUBSTANCE CONTROL ACT)

Chemical Name	CAS
ETHYL-2-CYANOACRYLATE	7085-85-0
Polymethyl methacrylate	9011-14-7

TSCA STATUS: All components are listed on or are exempt from listing on the Toxic Substances Control Act.

##### CLEAN AIR ACT

40 CFR PART 68---RISK MANAGEMENT FOR CHEMICAL ACCIDENT RELEASE PREVENTION: Not applicable.

CALIFORNIA PROPOSITION 65: No California Proposition 65 ingredients are known to be in this product.

##### CANADA

##### WHMIS HAZARD SYMBOL AND CLASSIFICATION



Combustible  
Liquid



Toxic

Class B3 - Combustible, D2B - Irritant.

**WHMIS CLASS:** B3 - combustible, D2B - irritant.

**DOMESTIC SUBSTANCE LIST (INVENTORY):** All components are listed on or are exempt from listing on the Domestic Substances List.

## **16. OTHER INFORMATION**

### **Revised May 2015**

*NON-WARRANTY: Information contained herein is based on tests we believe to be reliable and accurate. It is offered in good faith for the benefit of the consumer. Adhesive Systems shall not be liable for any injury, loss, or damage in the use of its chemical products since the conditions of use are beyond our control. In every case we urge and recommend the user conduct tests to determine to their own satisfaction that the product is of acceptable quality and is suitable for their particular purpose under their own operating conditions. Statements concerning the possible use of our products are not intended as recommendations to use our products in the infringement of any patent. Because of changing reporting requirements and other variables it is impossible to guarantee the accuracy of the information contained in this document. It is the responsibility of the user to determine proper personal protection based on the actual condition of use and to comply with all Federal, State, and Local laws and regulations.*

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