



SAFETY DATA SHEET

H.B. Fuller® HM-1669

Version 1.1

Revision Date 10/13/2016

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : H.B. Fuller® HM-1669
Product code : 100000002796

Manufacturer or supplier's details

Company : H.B. Fuller Company
Address : 1200 Willow Lake Boulevard
Vadnais Heights, MN 55110
Telephone : 1-888-423-8553

Medical Emergency Phone Number (24 Hours): 1-888-853-1758

Transport Emergency Phone Number (CHEMTREC): 1-800-424-9300

Recommended use of the chemical and restrictions on use

Recommended use : Hot melt adhesive
Restrictions on use : For industrial use only.

SECTION 2. HAZARDS IDENTIFICATION

Emergency Overview

Appearance	Solid form
Color	Light Amber
Odor	Neutral

GHS Classification

Not a hazardous substance or mixture.

GHS label elements

Not a hazardous substance or mixture.

Potential Health Effects

Inhalation : Vapors/fumes may be irritating at application temperatures.
Skin : Contact with hot product will cause thermal burns.
Aggravated Medical Condition : None known.

Carcinogenicity:

IARC No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA No ingredient of this product present at levels greater than or

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NTP

equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.
No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous ingredients

Chemical name	CAS-No.	Concentration [%]
Paraffin waxes and Hydrocarbon waxes	8002-74-2	5 - 10

SECTION 4. FIRST AID MEASURES

- General advice : Show this material safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.
If symptoms persist, call a physician.
- In case of skin contact : Wash off with soap and water.
Cool melted product on skin with plenty of water. Do not remove solidified product.
- In case of eye contact : In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
- If swallowed : Do not induce vomiting. Seek medical attention if symptoms develop. Provide medical care provider with this MSDS.
- Notes to physician : Use mineral oil to soften and loosen product for removal.

SECTION 5. FIRE-FIGHTING MEASURES

- Suitable extinguishing media : Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.
- Unsuitable extinguishing media : Do NOT use water jet.
- Specific hazards during fire fighting : Burning produces irritant fumes.
- Special protective equipment for fire-fighters : Wear self-contained breathing apparatus for firefighting if necessary.

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SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Refer to protective measures listed in sections 7 and 8.
 Methods and materials for containment and cleaning up : Allow to solidify.

SECTION 7. HANDLING AND STORAGE

Advice on safe handling : Avoid breathing vapors/fumes of heated product. Prevent contact with molten product.
 Conditions for safe storage : Keep in a dry, cool place.
 Materials to avoid : No special restrictions on storage with other products.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION
Ingredients with workplace control parameters

Ingredients	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Paraffin waxes and Hydrocarbon waxes	8002-74-2	TWA	2 mg/m ³	ACGIH
		TWA	2 mg/m ³	OSHA P0

Engineering measures : At the application temperature, use of local exhaust over the premelting reservoir is encouraged.

Personal protective equipment

Respiratory protection : In case of insufficient ventilation, wear suitable respiratory equipment.

Filter type : Particulates type

Hand protection

Material : Protective gloves

Remarks : When handling hot material, use heat resistant gloves.

Eye protection : Safety glasses

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : Solid form
 Color : Light Amber

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Odor	: Neutral
Odor Threshold	: No data available
pH	: Not applicable
Boiling point/boiling range	: not determined
Flash point	: Not applicable
Evaporation rate	: not determined
Flammability (solid, gas)	: Not classified as a flammability hazard
Upper explosion limit	: upper flammability limit not determined
Lower explosion limit	: lower flammability limit not determined
Vapor pressure	: not determined
Relative vapor density	: not determined
Density	: 0.980 g/cm ³
Solubility(ies)	
Water solubility	: insoluble
Partition coefficient: n- octanol/water	: No data available
Autoignition temperature	: not determined
Thermal decomposition	: Carbon monoxide, carbon dioxide and unburned hydrocarbons (smoke).
Viscosity	
Viscosity, kinematic	: Not applicable
Solid Content, % by weight:	: 100
VOC, % by weight	: 0

SECTION 10. STABILITY AND REACTIVITY

Chemical stability	: The product is chemically stable.
Possibility of hazardous reactions	: Hazardous polymerization does not occur.
Hazardous decomposition products	: Stable under normal conditions. Thermal decomposition can lead to release of irritating gases and vapors.

SECTION 11. TOXICOLOGICAL INFORMATION**Acute toxicity**

No data available

Skin corrosion/irritation

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No data available

Serious eye damage/eye irritation

No data available

Respiratory or skin sensitization

No data available

Germ cell mutagenicity

No data available

Carcinogenicity

No data available

Reproductive toxicity

No data available

STOT-single exposure

No data available

STOT-repeated exposure

No data available

Aspiration toxicityNo data available

SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity**

No data available

Persistence and degradability

No data available

Bioaccumulative potential**Mobility in soil**

No data available

Other adverse effectsNo data available

SECTION 13. DISPOSAL CONSIDERATIONS**Disposal methods**

Waste from residues

: To the best of our knowledge, this product does not meet the definition of hazardous waste under the U.S. EPA Hazardous Waste Regulations 40 CFR 261. Dispose of in an approved landfill. Consult your state, local or provincial authorities and

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your local waste vendor for more restrictive requirements.
The hazard and precautionary statements displayed on the label also apply to any residues left in the container.

SECTION 14. TRANSPORT INFORMATION**Special precautions for user**

Remarks : Not dangerous goods

Domestic regulation**International Regulation****Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

Not applicable for product as supplied.

SECTION 15. REGULATORY INFORMATION**SARA 311/312 Hazards** : No SARA Hazards**SARA 302** : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.**SARA 313** : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.**Clean Air Act**

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

US State Regulations**California Prop 65** This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.**The ingredients of this product are reported in the following inventories:**

TSCA	On TSCA Inventory
DSL	All components of this product are on the Canadian DSL
REACH	Not in compliance with the inventory

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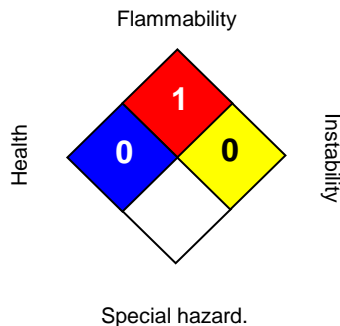
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AICS	Not in compliance with the inventory
NZIoC	Not in compliance with the inventory
ENCS	Not in compliance with the inventory
KECI	On the inventory, or in compliance with the inventory
PICCS	Not in compliance with the inventory
IECSC	Not in compliance with the inventory
TWINV	Not in compliance with the inventory
Inventories Legend	TSCA (USA), DSL (Canada), REACH(Europe), AICS (Australia), NZIoC (New Zealand), ENCS (Japan), KECI (Korea), PICCS (Philippines), IECSC (China), TWINV (Taiwan)

SECTION 16. OTHER INFORMATION

Prepared by: Global Regulatory Department - phone: 1-651-236-5842 - email: msds.request@hbfuller.com

Further information
NFPA:

HMIS III:

HEALTH	0
FLAMMABILITY	1
PHYSICAL HAZARD	0

0 = not significant, 1 = Slight,
 2 = Moderate, 3 = High
 4 = Extreme, * = Chronic

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