Supplied by Chicago Glue & Machine (800) 419-4583



Print Date 04/27/2018 Page **1** of **8**

H.B. Fuller® HL-6278

Version 0.1 Revision Date 05/27/2015

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : H.B. Fuller® HL-6278
Product code : 100000002764

Manufacturer or supplier's details

Company : H.B. Fuller Company

Address : 1200 Willow Lake Boulevard

Vadnais Heights, MN 55110

Telephone : 1-888-423-8553

Medical Emergency Phone Number (24 Hours): 1-888-853-1758

Transport Emergency Phone Number (CHEMTREC): 1-800-424-9300

Recommended use of the chemical and restrictions on use

Recommended use : Hot melt adhesive

Restrictions on use : For industrial use only.

SECTION 2. HAZARDS IDENTIFICATION

Emergency Overview

| Appearance | Solid form | |
|------------|------------|--|
| Color | white | |
| Odor | Neutral | |

GHS Classification

Skin sensitization : Category 1

GHS Label element

Hazard pictograms :

Signal Word : Warning

Hazard Statements:

H317 May cause an allergic skin reaction.

Precautionary Statements:

Prevention: P261 Avoid breathing dust/ fume/ gas/ mist/ vapors/ spray. P272 Contaminated work clothing should not be allowed out of the workplace. P280 Wear protective gloves.

Response: P302 + P352 IF ON SKIN: Wash with plenty of soap and water. P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention. P363 Wash contaminated clothing before reuse.

Disposal: P501 Dispose of contents/ container to an approved waste disposal plant.



Version 0.1 Revision Date 05/27/2015

Potential Health Effects

Inhalation : Vapors/fumes may be irritating at application temperatures.

Skin : Contact with hot product will cause thermal burns.

Aggravated Medical

Condition

: None known.

Carcinogenicity:

IARC No ingredient of this product present at levels greater than or

equal to 0.1% is identified as probable, possible or confirmed

human carcinogen by IARC.

OSHA No ingredient of this product present at levels greater than or

equal to 0.1% is identified as a carcinogen or potential

carcinogen by OSHA.

NTP No ingredient of this product present at levels greater than or

equal to 0.1% is identified as a known or anticipated carcinogen

by NTP.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous ingredients

| Chemical Name | CAS-No. | Concentration [%] |
|--------------------------------------|-------------|-------------------|
| Styrenated terpene polymer | 936322-31-5 | 30 - 50 |
| Paraffin waxes and Hydrocarbon waxes | 8002-74-2 | 1 - 5 |

SECTION 4. FIRST AID MEASURES

General advice : Show this material safety data sheet to the doctor in

attendance.

If inhaled : Move to fresh air.

If symptoms persist, call a physician.

In case of skin contact : Wash off with soap and water.

Cool melted product on skin with plenty of water. Do not

remove solidified product.

In case of eye contact : In the case of contact with eyes, rinse immediately with plenty

of water and seek medical advice.

If swallowed : Do not induce vomiting. Seek medical attention if symptoms

develop. Provide medical care provider with this MSDS.

Notes to physician : Use mineral oil to soften and loosen product for removal.



Version 0.1 Revision Date 05/27/2015

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media : Use water spray, alcohol-resistant foam, dry chemical or

carbon dioxide.

Unsuitable extinguishing

media

: Do NOT use water jet.

Specific hazards during fire

fighting

: Burning produces irritant fumes.

Special protective equipment

for fire-fighters

Wear self-contained breathing apparatus for firefighting if

necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Refer to protective measures listed in sections 7 and 8.

Methods and materials for containment and cleaning up

: Allow to solidify.

SECTION 7. HANDLING AND STORAGE

Advice on safe handling : Avoid breathing vapors/fumes of heated product. Prevent

contact with molten product.

Conditions for safe storage : Keep in a dry, cool place.

Materials to avoid : No special restrictions on storage with other products.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

| Ingredients | CAS-No. | Value type (Form of exposure) | Control parameters / Permissible concentration | Basis |
|--------------------------------------|-----------|-------------------------------------|--|---------|
| Paraffin waxes and Hydrocarbon waxes | 8002-74-2 | TWA | 2 mg/m3 | ACGIH |
| | | TWA | 2 mg/m3 | OSHA P0 |

Engineering measures : At the application temperature, use of local exhaust over the

premelting reservoir is encouraged.

Personal protective equipment



Version 0.1 Revision Date 05/27/2015

Respiratory protection : In case of insufficient ventilation, wear suitable respiratory

equipment.

Filter type : Particulates type

Hand protection

Material : Protective gloves

Remarks : When handling hot material, use heat resistant gloves.

Eye protection : Safety glasses

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : Solid form Color : white Odor : Neutral

Odor Threshold : No data available pH : Not applicable

Boiling point/boiling range : not determined

Flash point : Not applicable
Evaporation rate : not determined

Flammability (solid, gas) : Not classified as a flammability hazard

Upper explosion limit : upper flammability limit

not determined

Lower explosion limit : lower flammability limit

not determined

Vapor pressure : not determined Relative vapor density : not determined

Density Solubility(ies) 0.980 g/cm3

Water solubility

: insoluble

Partition coefficient: n-

: No data available

octanol/water

Autoignition temperature : not determined

Thermal decomposition : Carbon monoxide, carbon dioxide and unburned

hydrocarbons (smoke).

Viscosity

Viscosity, kinematic : Not applicable

Solid Content, % by weight: : 100 VOC, % by weight : 0

SECTION 10. STABILITY AND REACTIVITY



Version 0.1 Revision Date 05/27/2015

Chemical stability : The product is chemically stable.

Possibility of hazardous

reactions

: Hazardous polymerization does not occur.

: Stable under normal conditions.

Hazardous decomposition

products

Thermal decomposition can lead to release of irritating gases

and vapors.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Product:

Acute oral toxicity : Acute toxicity estimate : > 5,000 mg/kg

Method: Calculation method

Skin corrosion/irritation

No data available

Serious eye damage/eye irritation

No data available

Respiratory or skin sensitization

No data available

Germ cell mutagenicity

No data available

Carcinogenicity

No data available

Reproductive toxicity

No data available

STOT-single exposure

No data available

STOT-repeated exposure

No data available

Aspiration toxicity

No data available

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity



Version 0.1 Revision Date 05/27/2015

No data available

Persistence and degradability

No data available

Bioaccumulative potential

Mobility in soil

No data available

Other adverse effects

No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : To the best of our knowledge, this product does not meet the

definition of hazardous waste under the U.S. EPA Hazardous Waste Regulations 40 CFR 261. Dispose of in an approved landfill. Consult your state, local or provincial authorities and your local waste vendor for more restrictive requirements. The hazard and precautionary statements displayed on the

label also apply to any residues left in the container.

SECTION 14. TRANSPORT INFORMATION

Special precautions for user

Remarks : Not dangerous goods

Domestic regulation

International Regulation

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

SECTION 15. REGULATORY INFORMATION

SARA 311/312 Hazards : Acute Health Hazard

SARA 302 : SARA 302: No chemicals in this material are subject to the reporting

requirements of SARA Title III, Section 302.



Version 0.1 Revision Date 05/27/2015

SARA 313: This product does not contain any chemical components

that exceed the reporting threshold.

Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 12 (40 CFR 61).

US State Regulations

California Prop 65 This product does not contain any chemicals known to the State of

California to cause cancer, birth, or any other reproductive defects.

The ingredients of this product are reported in the following inventories:

TSCA On TSCA Inventory

DSL All components of this product are on the Canadian DSL.

REACH Not in compliance with the inventory
AICS Not in compliance with the inventory
NZIOC Not in compliance with the inventory

ENCS On the inventory, or in compliance with the inventory

KECINot in compliance with the inventory

Not in compliance with the inventory

IECSC On the inventory, or in compliance with the inventory

TWINV Not in compliance with the inventory

Inventories LegendTSCA (USA), DSL (Canada), REACH(Europe), AICS (Australia), NZIoC (New Zealand), ENCS (Japan), KECI (Korea), PICCS (Philippines), IECSC (China), TWINV

(Taiwan)

SECTION 16. OTHER INFORMATION

Prepared by: Global Regulatory Department - phone: 1-651-236-5842 - email:

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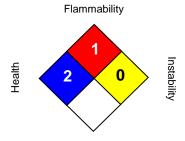


Version 0.1

Revision Date 05/27/2015

Further information

NFPA:



Special hazard.

HMIS III:

| HEALTH | 2 |
|-----------------|---|
| FLAMMABILITY | 1 |
| PHYSICAL HAZARD | 0 |

0 = not significant, 1 = Slight,

2 = Moderate, 3 = High

4 = Extreme, * = Chronic

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